

TECHNICAL DATA

PST-970 CLEAR WAX EDGE SPRAY 1:1 MIXTURE

October 2010

GENERAL RULES:

1. This product should be stored no longer than 6 months from date of manufacture. It should be kept in its original container in a dark, cool, dry place away from a source of heat and at a temperature below 86°F.
2. For best performance the temperature of the product and room should be 69 - 79°F and the relative humidity 35 - 75%.
3. To ensure optimal wax flotation, it is recommended that the polyester curtain coat material (PCT-901) be added at a ratio of 1:1 to PST-970.

MIXING INSTRUCTIONS:

4 Gallon Mix 1 Gallon Mix 1-Quart Mix

A) Promoted Mixture

PST-970 Clear Wax Edge Spray/ PCT-901 Curtain Coat	16,000ml	4,000ml	1,000ml
ADD 925 Polyester Wax Solution Use a 2.0% mix	320ml	80ml	20ml
PSC-507 Polyester Promoter At 69°- 75°F use a 4.0% mix Or at 76°-85°F use a 3.0% mix Or at 86°-95°F use a 2.0% mix	640ml 480ml 320ml	160ml 120ml 80ml	40ml 30ml 20ml

B) Catalyzed Mixture

PST-970 Clear Wax Edge Spray/ PCT-901 Curtain Coat	16,000ml	4,000ml	1,000ml
ADD 925 Polyester Wax Solution	320ml	80ml	20ml
PCC-901 Polyester Catalyst Always use a 4.0% mix	640ml	160ml	40ml

REDUCTION VISCOSITY:

Due to varying temperature conditions, sprayer preferences, and spray equipment the **PST-970** Clear Wax Edge Spray may need to be reduced with the **RED-918** Solvent/Reducer.

SPRAYING:

For spraying the most compatible ambient temperature and material temperature is 72°-75°F. Most spray equipment can be used. The air pressure at the spray gun should be no more than 45 psi. Coats should be sprayed 6-8 wet mils. with 10-15 minutes tack time between coats.